

1 **In the quest for alternatives to microbial cellulase mix production: Corn stover-produced**
2 **heterologous multi-cellulases readily deconstruct lignocellulosic biomass into fermentable**
3 **sugars**
4

5 Sang-Hyuck Park¹, Callista Ransom¹, Chuansheng Mei², Robab Sabzikar¹, Chunfang Qi¹, Shishir
6 Chundawat³, Bruce Dale³ and Mariam Sticklen^{1*}
7

8 ¹*Crop and Soil Sciences Dept., Michigan State University, East Lansing, MI 48824*
9

10 ²*The institute for Advanced Learning and Research, 150 Slayton Ave., Danville, VA24541*
11

12 ³*Chemical Engineering and Materials Science Dept., Michigan State University, MI 48824*
13

14 * *Corresponding author: E-mail: stickle1@msu.edu*

15 **Abstract**

16

17 BACKGROUND: Production of cellulosic ethanol is still expensive as compared to corn (maize)
18 grain ethanol due to the high costs in bulk production of microbial cellulases. At least three
19 cellulases including endo-cellulase, exo-cellulase and cellobiase are needed to convert cellulosic
20 biomass into fermentable sugars. All these cellulases could be self-produced within cells of
21 transgenic bio-energy crops. We have recently reported the production of heterologous
22 *Acidothermus cellulolyticus* (E1) endo-cellulase in endoplasmic reticulum and mitochondria of
23 green tissues of transgenic corn plants, and confirmed that the heterologous E1 converts cellulose
24 into fermentable sugars.

25

26 RESULTS: Biologically active *A. cellulolyticus* E1, *Trichoderma reesei* 1,4- β -
27 cellobiohydrolases I (CBH I) exo-cellulase and bovine rumen *Butyrivibrio fibrisolvens* cellobiase
28 were expressed in corn plant endoplasmic reticulum (ER), apoplast (cell wall areas) and vacuole
29 respectively. Our results show that the ratio of 1:4:1 (E1:CBH I:Cellobiase) crude heterologous
30 cellulases is ideal for converting Ammonia Fiber Explosion (AFEX) pretreated corn stover into
31 fermentable sugars.

32

33 CONCLUSIONS: Corn plants that express all three biologically active heterologous cellulases
34 within their cellulosic biomass to facilitate conversion of pretreated corn stover into fermentable
35 sugars is a step forward in the quest for alternatives to the present microbial cellulase mix
36 production for cellulosic biofuels.

37

38 **Keywords:** E1, endo-cellulase; CBH I, 1,4- β -cellobiohydrolases I; cellobiase; corn; maize;
39 fermentable sugar; biofuels; AFEX.

40
41 With the 2003 awakening report that the United States held 3% of the world's petroleum
42 reserves, and consumed 25% of the world's petroleum consumption
43 (http://www1.eere.energy.gov/vehiclesandfuels/facts/2004/fcvt_fotw336.html), the U.S.
44 government urged the agricultural and petrochemical industries to find and implement biofuels
45 as alternatives to fossil fuels to reduce the nation's dependence on foreign oil. A report resulted
46 in the 2005 publication of the USDA-DOE documents the availability of U.S. lands for annual
47 production of one billion tons of lignocellulosic matter in order to replace 30% of the foreign oil
48 import to the U.S. by 2030
49 (http://www1.eere.energy.gov/biomass/pdfs/final_billionton_vision_report2.pdf).

50 Plant lignocellulosic biofuels are considered as excellent alternative to petroleum fuel,
51 gasoline. Plants annually produce 180 billion tons of cellulose at the global level,¹ and as the
52 most abundant biopolymer on earth, cellulose is indeed the most promising renewable energy
53 source for biofuels production.

54 Despite the great potential of lignocellulosic biofuels, their production costs heavily
55 depend on how cheap cellulase enzymes are produced and how efficiently lignocellulosic
56 materials are broken down. At present, cellulase enzymes are produced in microbial bioreactors
57 at approximate costs of \$1.00 per gallon of ethanol² which impedes the commercialization of
58 cellulosic bioethanol. Therefore, the production costs of the microbially-produced commercial
59 cellulases need to be further reduced in order to make the cellulosic biofuel technology
60 competitive with corn grain ethanol.

61 At least three different cellulase enzymes are required to break down plant cell wall
62 cellulose for cellulosic biofuel production. The plant secondary cell walls are mainly composed
63 of crystalline cellulose, varying mixtures of hemicellulose and lignin. Pretreatment of the

64 lignocellulosic biomass is necessary prior to enzymatic hydrolysis because the access of enzymes
65 to cellulose is restricted by lignin-hemicellulose interference. Pretreatments (e.g., AFEX) break
66 the lignin seal, disrupt the crystalline structure of macro- and microfibrils and increase the pore
67 volume and available surface area. These physicochemical changes allow the enzymes to
68 penetrate into the lignocellulosic fibers which render them amenable to enzymatic hydrolysis.^{3,4}

69 The three cellulases include endo- and exo-cellulases and cellobiases. The endo-
70 cellulases such as β -1,4-glucanases (e.g., Cel5a; E1; EC 3.2.1.4, Accession no. U33212)
71 randomly cleave β -1,4-glucan along the polysaccharide chain and produce a new reducing and
72 non-reducing end of the cellulose strand. After the reaction of an endo-cellulase, the smaller
73 glucan chains are further hydrolyzed by exo-cellulases such as 1,4- β -cellobiohydrolases I or
74 CBH I (Cel7a; EC 3.2.1.91, Accession no. E00389) which cleaves from the reducing ends, or the
75 CBH II (Cel6a; EC 3.2.1.21, Accession no. M55080) which cleaves from the non-reducing ends
76 of cellulose chains.⁵

77 The hydrolysis of cellulose due to synergistic action of endo- and exo- cellulases results
78 in dimer glucose chains or cellobiose. The cellobiose can be further converted into the monomer
79 glucose by cellobiases such as β -1,4-glucosidase 1 (EC 3.2.1.21, Accession no. M31120). The β -
80 1,4-glucosidase 1 has been grouped into two glycosyl hydrolase sub-families, sub-family A and
81 sub-family B. Sub-family A includes plant and non-rumen prokaryotic cellobiases. Sub-family B
82 includes fungal cellobiases such as the one produced in *T. reesei*, *Aspergillus niger*, and *A.*
83 *aculeatus*,^{6,7} and rumen bacteria such as the anaerobic bovine symbiotic *Butyrivibrio fibrisolvens*
84 used in our studies. Cellobiases also act as cellulase inducers and transcriptional regulators.⁸
85 Cellobiase is only needed at about 100-1000 times lower amounts than endo and exo-cellulases
86 for hydrolysis of cellulose.⁹

87 To reduce the costs of cellulases, we produced biologically active *Acidothermus*
88 *cellulolyticus* E1, *Trichoderma reesei* CBH I, and bovine rumen *Butyrivibrio fibrisolvens*
89 cellobiase in three different sub-cellular compartments of three different sets of transgenic corn
90 plants. Then, we extracted plant-produced crude proteins containing each heterologous cellulase,
91 mixed them together and added the mixture in certain ratios to Ammonia Fiber Explosion
92 (AFEX) pretreated corn stover.¹⁰ We found that under our conditions, certain ratio of the
93 heterologous multicellulase mix was the most effective for cellulose conversion into glucose. In
94 this research, we accomplish production of all three heterologous cellulases in corn plants in a
95 cost-effective manner and suggest the feasible application of the plant-produced heterologous
96 multicellulase mix in biofuel industries.

97 Previously, we found the composition of corn stover to include 34.4% glucan and 22.8%
98 xylan.¹¹ Theoretically, production of a few heterologous cellulases should have no effect on corn
99 stover composition. Furthermore, the composition of corn stover is nearly identical in AFEX-
100 pretreated and untreated corn stover.^{4, 12}

101

102

103 **MATERIALS AND METHODS**

104 *Co-transformation vectors*

105 There are five transformation vectors included in our experiments (Fig. 1). The pE1ER
106 contains the *A. cellulolyticus* E1 gene¹³ included in ImpactVectorTM. This vector has been
107 designed based on the green-specific Rubisco promoter and the signal peptide sequences to
108 target E1 into the ER as described.¹⁴

109 The pDM302 (Accession no. X17220) contains the bar gene encoding phosphinothricin
110 acetyltransferase (PAT) as a selectable marker. The gene regulated by the rice actin 1 (Act1)
111 promoter and nos terminator.¹⁵

112 The pApo is a binary vector targeting the CBH I gene¹⁶ into apoplast. This vector was
113 constructed using the *T. reesei* CBH I gene. The gene was obtained from digestion of the
114 pMZ766-CBH I with XbaI enzyme and the released CBH I gene cassette was then ligated into
115 pCAMBIA3303. This vector contains the CaMV 35S promoter, the tobacco mosaic virus
116 translational enhancer (Ω), the tobacco pathogenesis-related protein 1a (Pr1a) signal peptide for
117 apoplast targeting, the six histidines, enterokinase recognition site (EK) and the polyadenylation
118 signal from nopaline synthase gene (3' nos).

119 The pBGVac, or pUC1813,¹⁷ contains the bglA gene¹⁸ encoding *B. fibrisolvans* H17c β -
120 glucosidase, the ER leading sequence, the vacuole-targeting signal peptide (VT), and the CaMV
121 35S promoter and terminator.

122 The pGreen¹⁹ is a binary vector containing the bar selectable marker gene regulated by
123 the CaMV 35S promoter and nos terminator, and the FLOWERING LOCUS C (FLC) gene
124 regulated by the CaMV 35S promoter and nos terminator. This vector also contains T-DNA left
125 and right borders and carries the nptII gene for bacterial resistance to Kanamycin.

126

127 *Corn genetic transformation and production of transgenic progenies*

128 Highly proliferating, immature-embryo-derived Hi II embryogenic corn calli were co-
129 bombarded via the BiolisticTM gun with a 1:1 ratio of the pE1ER, pCBH-IApo or pBGVac, and
130 either the pDM302¹⁵ or pGreen constructs¹⁹ containing the bar herbicide resistance selectable
131 marker gene. In vitro culture, phosphinothricin (PPT) resistant callus was selected based on our

132 standard procedures²⁰. The herbicide resistant plants were acclimated in a growth chamber, and
133 then transferred to a greenhouse until maturity. Fertile first generation transgenic plants were
134 self-pollinated and seeds were harvested 35-45 days after pollination, when they were dry.

135
136 *Transgene integration and transcription analyses*

137 The PCR analyses were performed on both first (T0) and second (T1) generation
138 transgenic plants to confirm the presence of transgenes. Northern blotting was performed to
139 confirm transcription of transgenes. Total RNA was isolated from putatively transgenic and
140 wild-type control untransformed plants using Trizol reagent following the manufacturer
141 instructions (Invitrogen, CA). RNA gel blot analysis was carried out following modifications of
142 our previous procedure.²⁰

143
144 *Preparation of crude plant protein extracts and western blotting*

145 Proteins were extracted from wild-type control untransformed and T0 E1 transgenic leaf
146 tissues as described before.¹⁴ For crude protein extraction from T0 CBH I transgenic corn, 100
147 mg of leaf disks was ground in 4 volumes of ice-cold extraction buffer. The extract buffer
148 contained 80 mM MES, pH 5.5, 10 mM 2-mercaptoethanol, 10 mM EDTA 0.1% sodium *N*-
149 lauroylsarcosinate, 0.1% Triton X-100, 1 mM PMSF, 10 M leupeptin, and 1 g/ml each of
150 aprotinin, pepstatin A, and chymostatin. The supernatant from the crude extract which was
151 centrifuged at 15,000 *g* and 4 °C for 10 min was quantified using Bradford method.²¹

152 The Invitrogen NuPAGE® Bis-Tris Discontinuous Buffer System with a 10%
153 NuPAGE® Novex Bis-Tris Pre-Cast Gel was used for Western blotting of T0 transgenic plants
154 according to the manufacturer instruction (Invitrogen, CA).

155

156 *Biological activities of heterologous E1, CBH I and cellobiase*

157 The biological activities of heterologous E1 and CBH I were measured in T0 transgenic
158 plants following our previous research.² Briefly, 10 μ l of a set of diluted crude protein containing
159 each heterologous cellulase extract was mixed with 100 μ l reaction buffer (50 mM sodium
160 acetate pH 5.0 containing 1.0 mM of substrate MUC, 4-methylumbelliferone β -D-cellobioside)
161 in 96-well plates. Plates were covered and incubated at 65 °C in the dark for 30 min. Then, 100
162 μ l of stop buffer (100 mM glycine, pH 10.3) was added and the fluorophore 4-
163 methylumbelliferone (MU; the product of E1 or CBH I hydrolysis of the substrate MUC) was
164 measured by reading the fluorescence at 465 nm using SPECTRAMax M2 device (Molecular
165 Devices Inc., CA) at of 360 nm excitation wavelength. After subtracting the background, the
166 activity of each sample was calculated using a MU standard curve which contributed to
167 deactivated enzyme extract.

168 The biological activity of heterologous cellobiase of T0 plants was measured via the
169 modification of our standard procedure,¹⁴ measuring the hydrolysis of *p*-nitro-phenyl- β -D-
170 glucopyranoside (*p*NP β G), The incubation mixture included 2 mM *p*NP β G, 50 mM sodium
171 phosphate buffer (pH 6.5) and 30 μ l crude protein in a total volume of 100 μ l. The reaction was
172 conducted at 40°C for 15 min and stopped by the addition of 300 μ l 1.0 M Na₂CO₃. The amount
173 of *p*-nitrophenol (*p*NP) released was determined using a spectrophotometer via measuring the
174 absorbance of the solution at 415 nm. Standard solutions between 0-100 nmol *p*NP were also
175 included.

176

177 *Percent heterologous E1 and cellobiase in plant crude protein extracts*

178 The percentage of heterologous E1 in crude protein extract was measured in T0
179 transgenic plants based on densitometry analysis of Western blot X-ray film. The percentages of
180 the heterologous cellobiase in crude protein extract was measured via the standard curve
181 representing the biological activities of different dilutions of the purified *A. niger* cellobiase²²
182 (80% pure; isolated from NovozymeTM 188).

183

184 *Estimation of heterologous cellulases per ton of dry mature corn stover versus corn silage*

185 Based on their plant crude protein extracts, two reports were used to estimate the amount
186 of heterologous cellulases per ton of dry mature corn stover versus corn silage. The first report is
187 from the Department of Animal Science at North Carolina State University
188 ([http://www.agr.state.nc.us/drought/documents/InterpretingForageAnalysisReportsforcornstalks.](http://www.agr.state.nc.us/drought/documents/InterpretingForageAnalysisReportsforcornstalks.pdf)
189 pdf). We calculated the amount of heterologous cellulases based on this report showing that 5%
190 of dry mature corn stover is proteins, and approximately 40 % of these proteins are water soluble
191 (total soluble proteins). The second report is from Manitoba Agriculture, Food and Rural
192 Initiatives (<http://www.gov.mb.ca/agriculture/crops/specialcrops/bii01s02.html>) which indicates
193 that about 9.4 % of corn silage is proteins.

194

195 *Optimization of ratio of E1 to CBH I for maximizing CMC conversion*

196 Different ratios of E1 to CBH I in T0 transgenic plants were used in order to find an ideal
197 ratio for carboxymethyl cellulose (CMC) conversion. The enzymatic hydrolysis experiment took
198 place in a vial containing 1% CMC (Sigma-Aldrich, St Louis, MO) substrate in a 15 ml reaction
199 buffer (7.5 ml of 100 mM sodium citrate buffer, pH 4.8). In addition, 60 µl (600 µg) tetracycline
200 and 45 µl (450 µg) cycloheximide were added to each vial to prevent the growth of

201 microorganisms during incubation and hydrolysis reaction. The reaction was supplemented with
202 *A. niger* cellobiase (Novozyme™ 188) to convert the cellobiose to glucose. Distilled water was
203 added to bring the total volume in each vial to 15 ml. All reactions were performed in duplicate
204 to test reproducibility. The hydrolysis reaction was carried out at 50 °C with a shaker speed of 90
205 rpm. About 1 ml of each sample was taken out from the hydrolysis reaction after 72 h of
206 hydrolysis, and filtered using a 0.2 µm syringe filter and kept frozen. The amount of glucose
207 produced in the enzyme blank and substrate blank were subtracted from the respective
208 hydrolyzed glucose levels. The equivalent glucose concentration was quantified using Glucose
209 Analyzer (YSI 2700 SELECT™ Biochemistry Analyzer, Yellow Springs, OH) using glucose as
210 the standard.

211
212 *Optimization of ratio of E1 to CBH I to cellobiase for maximizing AFEX pretreated corn stover*
213 *conversion*

214
215 The DNS assay was employed to quantify the reducing sugar produced as the result of
216 enzymatic hydrolysis, determining the optimum ratio of all three heterologous enzymes produced
217 in T0 transgenic plants on conversion of AFEX pretreated corn stover into fermentable sugars.²³
218 DNS is a colorimetric reagent used in standard assays to detect reducing sugars. For conversion,
219 1% glucan loading equivalent AFEX pretreated corn stover was hydrolyzed using the microplate
220 hydrolysis conditions as described elsewhere.¹¹ Also, different ratios of E1:CBH I: Cellobiase
221 were produced by diluting of crude proteins of different transgenic plants. Each of the different
222 crude cellulase mix ratios were added to 1% glucan loading equivalent AFEX pretreated corn
223 stover in microplates. After hydrolysis, 50 µl sample supernatant from each vial was taken and
224 placed in each well of a 96 well plate, 100 µl DNS was added to each well, and the color was
225 developed at 100°C for 30 min.^{11,22} Heat resistance sticky film lid was used to cover the 96 well

226 plate prior to heating to avoid evaporation. The reading was done with 100 μ l sub-samples using
227 a UV spectrophotometer at 540 nm. The readings were compared to glucose standards, and the
228 actual percent AFEX pretreated corn stover conversion into glucose equivalents was calculated.
229 In these assays, the enzyme and substrate blanks were included, and all reactions were done in
230 triplicate to measure accuracy.

231 T0 transgenic E1, CBH I and cellobiose were self bred for production of T1 plants, and
232 seeds were collected for further analyses. PCR analyses were performed to confirm the transfer
233 of each transgene into its next generation.

234

235 **RESULTS**

236 *Plant genetic engineering followed by confirmation of transgene integration and expression*
237

238 Herbicide resistant transgenic corn plants were produced from immature embryo-derived
239 cell lines biolistically co-bombarded with each of the three constructs (pE1ER, pCBH-IApo, and
240 pBG1Vac) containing the cellulase genes and one of the two constructs containing the bar gene
241 (pDM302 and pGreen). We also produced several CBH I independent transgenic tobacco plants
242 via the *Agrobacterium* transformation system because most independent transgenic CBH I corn
243 lines died prior to the completion of our studies due to our greenhouse conditions. Polymerase
244 chain reaction (PCR) analysis of herbicide resistant plants confirmed the presence of E1 gene in
245 plants (data not shown), and Northern blotting confirmed the E1 transcription (Fig. 2a) in leaves
246 of PCR positive plants. The production of heterologous E1 protein was confirmed via Western
247 blotting using monoclonal E1 antibody (Fig. 2a).

248 A total of 30 mature independent CBH I transgenic corn lines were produced. Prior to
249 death of some of these plants, PCR analysis of CBH I confirmed the presence and Northern

250 blotting confirmed the transcription of CBH I transgene in corn plants (Fig. 2b). In addition, PCR
251 confirmed the presence, and Western blotting confirmed the production of heterologous CBH I
252 protein in tobacco plants (Fig. 2c).

253 A total of 35 mature independent corn cellobiase transgenic lines were produced. PCR
254 analysis confirmed the presence, and Northern blotting confirmed the transcription of cellobiase
255 transgene in corn plants (Fig. 1d).

256

257 *Biological activities of heterologous cellulases*

258 Biological activity of each of the heterologous cellulases is shown in Fig. 3. In Fig. 3a,
259 enzymatic activity of E1 was measured in leaves of transgenic corn plants. One unit of E1
260 activity is defined by measuring the amount of 4MU released from reaction of one mg of plant
261 total soluble protein (TSP or crude protein extract) added into one mM of 4MUC in one minute.
262 Fig. 3a confirms no activity in the wild-type control leaf while leaves from different independent
263 transgenic E1 lines show different levels of activities, with line 19e showing the highest (205
264 nmol 4MU/mg TSP/min).

265 Enzymatic activity of CBH I was measured in leaves of transgenic corn and transgenic
266 tobacco plants (Fig. 3b and 3c). In Fig. 3b, one unit of CBH I activity is defined by measuring
267 the amount of 4MU released from reaction of one mg of crude protein added into one mM of
268 4MUC in one hour. Although wild-type control plant leaf shows a small amount of CBH I
269 activity, transgenic corn leaves (61a and 61b) show 1.5 to 2.5 times greater activity as compared
270 to their wild-type control plant leaf. In Fig. 3c, we used one unit of CBH I activity as defined by
271 measuring the amount of 4MU released from reaction of one picomole (pmol) of crude protein
272 added into one mM of 4MUC in one hour. Transgenic tobacco leaf (line 1-3) shows 25 times

273 greater activity than its wild-type control tobacco plant leaf (Fig. 3c). Overall, the activity of
274 heterologous CBH I was much lower in transgenic corn than transgenic tobacco.

275 In Fig. 3d, enzymatic activity of cellobiase was measured in leaves of transgenic corn. In
276 Fig. 3d, one unit of cellobiase activity is defined by measuring the amount of pNP released from
277 reaction of one mg of crude protein added into one mM of pNPβG in one minute. Fig. 3d
278 confirms that the wild-type control plant leaf had no activity while different independent
279 transgenic corn cellobiase lines show different levels of activities, with line 3-1 showing the
280 highest (5.475nmol pNPU/min).

281 We must indicate that the units for measuring the tobacco (Fig. 3c) and corn (Fig. 3b)
282 heterologous CBH I are very different. While corn heterologous CBH I was measured in nmol,
283 tobacco heterologous CBH I was measured in pmol due to its low activity.

284

285 *Carboxymethyl cellulose (CMC) conversion using heterologous cellulases*

286 CMC substrate conversion into low molecular weight reducing sugars was performed
287 using the corn crude protein containing heterologous E1 or cellobiase. Fig. 4a shows that the four
288 corn E1 transgenic lines tested have significantly higher CMC conversion as compared to the
289 wild-type control corn plant. Fig. 4a shows that the crude protein containing corn-produced
290 heterologous E1 tested displays higher CMC conversion capacities, and Fig. 4b shows that the
291 crude protein containing heterologous cellobiase displays higher cellobiose conversion as
292 compared to the wild-type control crude protein.

293

294 *Multicellulase enzyme mix ratio optimization for CMC and AFEX-pretreated corn stover* 295 *conversion*

296

297 It has been well documented that different cellulases work together synergistically to
298 decrystallize and hydrolyze cellulose, and also much more CBH I enzyme is required for optimal
299 conversion. Therefore, different ratios of E1:CBH I (1:4, 1:10 and 1:15) based on total protein
300 concentration were used in the hydrolytic conversion of soluble cellulose CMC to glucose. The
301 total proteins were extracted from E1 and CBH I transgenic tobacco plants, respectively. Fig. 5a
302 shows that the ratio of 1:4 of E1:CBH I was the most effective ratio in cellulose-to-glucose
303 conversion.

304 The ultimate goal of producing hydrolytic enzymes in plants is to use them in actual
305 cellulosic biomass conversion. Therefore, various combinations of corn-produced E1, CBH I and
306 cellobiase enzyme isolates were tested on AFEX pretreated corn stover representing 1% glucan
307 in 24 h hydrolysis reaction. Fig. 5b shows the amount of reducing sugars estimated by
308 dinitrosalicylic acid (DNS) assay, and the best ratio of E1:CBH I:cellobiase tested appears to be
309 a 1:4:1, with release of nearly 1 g/L glucose equivalents. Although the biological activities of
310 CBH I was relatively low, the conversion activity of the three plant-produced crude heterologous
311 enzymes at 1:4:1 ratio shows similar conversion effectiveness as compared to the commercial
312 enzyme Spezyme CP (SCP), meaning that the heterologous enzyme mixtures have the potential
313 to substitute or at least be used as supplements to commercially available cellulase mixtures.

314 Since the heterologous multicellulase enzyme mix shows efficient conversion of
315 pretreated corn stover, it is worthwhile to have estimations of heterologous cellulase productions
316 in mature corn stover dry matter versus corn silage. Table 1 represents the amount of
317 heterologous cellulases which could have been produced per ton dry mature corn stover versus
318 corn silage.

319 Using densitometry analysis, the heterologous E1 protein production was estimated to be
320 up to 2% of transgenic corn leaf crude protein. Based on our calculations, the heterologous E1
321 could be produced up to 400 grams per ton of dry mature corn stover and 752 grams per ton of
322 corn silage.

323 The heterologous cellobiase protein produced was estimated up to 3.11% of transgenic
324 plant leaf crude protein extract. Based on our calculations, the heterologous cellobiase could be
325 produced up to 622 grams per ton of dry mature corn stover and at 1165 grams per ton on corn
326 silage.

327

328 **DISCUSSION**

329 *Corn-produced heterologous multi-cellulases as a value-added biobased product*

330 The demands for cellulosic biofuels as petroleum alternatives have surged within last few
331 decades. Despite efforts made to date to increase the productivity of cellulase-producing
332 microbes through genetic engineering, the high costs of microbial cellulase enzyme production
333 still impede the commercialization of cellulosic ethanol industries. The production of microbial
334 E1 and CBH I in different plants have already been reported³, and human and corn cellobiase
335 genes have been expressed in tobacco.^{24, 25}

336 *A. cellulolyticus* E1 is thermostable which helps it to endure the relatively high
337 temperature of pretreatment processes (example; AFEX pretreatment), and shows high specific
338 affinity to cellulose derivatives such as CMC²⁶ which was used in our studies for E1 enzymatic
339 activity tests.

340 In this report, we have targeted the *A. cellulolyticus* E1 into corn ER. Our recent report¹⁴
341 indicated that the ER targeting is suitable for the accumulation of heterologous E1 because of the

342 fact that ER is the first site for protein synthesis and is known to contain a series of molecular
343 chaperones such as the ER Luminal Binding Protein (BiP) needed during protein folding,
344 assembly and preventing the transport of immature protein molecules.²⁷⁻²⁹

345 We have targeted *T. reesei* CBH I into corn apoplast because this sub-cellular
346 compartment is a free diffusional space outside of the plasma membrane meaning that it has the
347 ability to accumulate large quantities of foreign proteins. The filamentous fungus *T. reesei* is
348 considered to be the most efficient cell wall degrading microbe, encoding for only 10 cellulolytic
349 enzymes including cellobiohydrolases.^{30,31} About 80-85% (40 g/L) of genetically modified *T.*
350 *reesei* extracellular proteins is cellobiohydrolases, among which 50-60% are CBH I³². In fact,
351 due to its importance, CBH I enzyme quantity has been increased up to 1.5 fold via genetic
352 engineering of *T. reesei*.⁵

353 We have targeted the third heterologous cellulase, cellobiase, into corn vacuoles because
354 vacuoles occupy 30-90% (depending on plant maturity) of the cell volume, and therefore more
355 heterologous proteins may accumulate in mature transgenic plants. We selected the cellobiase
356 gene from bovine rumen *B. fibrisolvans* H17c¹⁸ because its enzyme assists in enabling the
357 conversion of cellulosic matter of silage feed into energy in rumen.

358

359 *Using biologically active crude heterologous cellulases for saccharifying cellulosic biomass*

360 It would have been ideal to use mixtures of pure E1, CBH I and cellobiase as positive
361 controls in Fig. 3. However, we only had pure E1 available in our laboratory. Fig. 3 shows the
362 biological activities of heterologous E1, CBH I and cellobiase. We used commercial pure
363 microbial E1 (provided by National Renewable Energy Laboratory; NREL) as positive control in

364 Fig. 3a. We also used a commercially available pure E1- CBH I mixture (SCP) and an impure
365 commercial microbial cellobiase as positive control (Fig. 5b).

366 Corn plants contain exo-glucanase genes and therefore exhibit background exo-glucanase
367 activities³³. It is also possible that wild-type tobacco plants have exo-cellulase activities. These
368 might be the reasons that the wild-type corn (Fig. 3b) and tobacco (Fig. 3c) plants have shown
369 some exo-glucanase biological activities. Also, corn contains endo-glucanase³⁴ and β -
370 glucosidase (cellobiase) genes.²⁵ The reason that the wild-type corn plants did not show any
371 biological activity of E1 (Fig. 3a) or cellobiase (Fig. 3d) might be because either these two genes
372 were not on to produce these enzymes when we harvested the plant leaves for analysis, or the
373 amount of activity of these endogenous cellulases were not sufficient for detection. The activity
374 assay for detecting E1 and CBH I were the same.

375 In Fig. 3a, we show the biological activity of E1 in nmol 4MU/mg TSP per minute.
376 However, in Fig. 3b, we show the biological activity of E1 in nmol 4MU/mg TSP per hour
377 because the heterologous E1 had much more activity as compared to the heterologous CBH I,
378 and therefore less time is needed for the analysis of the heterologous E1. For the activity assay,
379 we used EDTA in our extraction buffer for production of E1 and CBH I crude proteins.
380 Considering that EDTA is known to partially inhibit the biological activities of cellulases,³⁵ the
381 biological activity of heterologous cellulases produced in plants in our studies might have been
382 much more, should we have used an alternative to EDTA in our extraction buffer.

383 To calculate the biological activity of each heterologous cellulase in unit, we used equal
384 amount of crude plant proteins, substrates and incubation time. There is an inconsistency
385 between data presented in Table 1 and Fig. 3. In Fig. 3a, the 21g column (the column related to
386 crude protein of independent transgenic corn line) should have been higher than the 19e column

387 because we used higher percentage of E1 in 21g. This inconsistency might be due to the fact that
388 non-measurable factors such as expansins and other cell wall loosening proteins in crude
389 protein extracts of different independent transgenic lines might have been different in 21g as
390 compared to 19e.

391

392 *Crude heterologous cellulase mix ratio*

393 At present, a naturally produced mixture of endo-glucanase, exo-glucanase and cellobiase
394 is extracted from microbes and added to pretreated corn stover for enzymatic hydrolysis. When
395 NREL mixed pure microbial E1 and CBH I and added the mixture to the pretreated corn stover
396 in different ratios, a ratio of 1:17 (E1-CBH I) resulted in highest level of fermentable sugars
397 produced (communication with Dr. Michael Himmel of NREL). Therefore, one of our research
398 goals was to find the optimal ratio of plant-produced heterologous cellulases on AFEX-
399 pretreated corn stover for production of fermentable sugars.

400 We learned that a ratio of 1:4 of the crude E1 to CBH I was needed for production of the
401 highest level of glucose. Crude cellulases are advantageous over using purified cellulases
402 because plant crude proteins contain other useful molecules that cause cell wall loosening. For
403 example, expansins³⁶⁻³⁸ break hydrogen bonding between cellulose microfibrils or between
404 cellulose and other cell wall polysaccharides without having any hydrolytic activity.³⁹ Both the
405 amino acid sequence and the role of plant expansins are similar to those of *T. reesei* swollenin
406 which is reported to weaken filter paper (cellulose) and disrupt other cellulosic materials such as
407 cotton fibers.⁴⁰

408 In our studies, we produced three different cellulases in three sets of independent
409 transgenic plants, and then mixed all three plant crude proteins in a ratio of 1:4:1 (E1:CBH I:

410 cellobiase) for conversion of AFEX-pretreated corn stover into fermentable sugars because this
411 ratio was most effective under our experimental conditions.

412

413 *Field level estimation of corn-produced heterologous cellulases*

414 We extrapolated the amount of heterologous cellulases that could be produced in the field
415 per ton of mature dry corn stover
416 (http://www1.eere.energy.gov/biomass/pdfs/Biomass%202007%20Overview_Web.pdf) versus
417 corn silage (<http://www.gov.mb.ca/agriculture/crops/specialcrops/bii01s02.html>) based on data
418 produced from our greenhouse studies (Table 1). With these calculations, transgenic corn
419 reported here could have produced up to 400 grams of E1 and 622 grams of cellobiase per ton of
420 dry mature corn stover (third column) and up to 752 grams of E1 and 1165.6 grams of
421 heterologous cellobiase per ton of corn silage (fourth column).

422

423 *Single cellulases gene transfer versus gene stacking*

424 We chose to produce each cellulase enzyme in one set of transgenic corn plants instead of
425 using transgene stacking because we wished to assure the possible effect of each transgene on
426 plant health. We have started cross-breeding of these cellulase producing corn plants to combine
427 transgenes (to be reported elsewhere). Gene stacking in transgenic plants might be a good option,
428 should one be able to control the ratio of production of heterologous cellulases produced in the
429 same plant or to balance the ratio by adding certain cellulases. The idea of gene stacking comes
430 from bacterial cellulosome. Cellulosome is a large extracellular enzyme complex in certain
431 anaerobic bacteria which break down cellulose. Unlike our transgenic plants that carry different
432 heterologous cellulases in different sub-cellular compartments, cellulosomes are produced in

433 microbial cytosol as bacteria do not contain sub-cellular compartments. Cellulosome contains
434 nine different cellulases on the same structural base which is a “scaffolding protein” containing
435 cellulose binding domains.⁴¹ The idea of assembling several cellulases as gene stacking on a
436 structural base could be applicable to crop plants should the optimum ratio be achieved.

437 Expression of multi-gene assembly also works when genes are translationally fused and
438 transferred to chloroplast genome. Plant chloroplasts can be genetically engineered with several
439 coding sequences controlled only under one promoter, a phenomenon that cannot occur in
440 nuclear transgenesis as presented here. The authors hope that the problems associated with
441 chloroplast transgenesis of cereal crops including corn will soon be resolved, because
442 translationally fused cellulases might be even more efficient for cell wall degradation than the
443 heterologous cellulase mix produced in our studies. For example, when the fusion cellulase
444 (CelYZ) produced from fusion of artificial heterologous endo 1,4-glucanase (CelZ) and exo1,4-
445 glucanase (CelY) genes, regulated by tetA promoter/operator was successfully produced in
446 *Escherichia coli*, the hydrolytic activity of such fusion protein was three to four fold higher than
447 the sum of the activity of the combined CelZ and CelY due to the intra-molecular synergism of
448 the fused cellulases in hydrolysis of crystalline cellulosic matter.⁴² This means that it would
449 have been more beneficial, should we were able to produce the heterologous fused cellulase mix
450 in corn chloroplasts, extract the fusion cellulase, and add to pretreated lignocellulosic matter for
451 enzymatic hydrolysis, a cocktail of 12 heterologous hydrolytic enzymes were produced in
452 tobacco via chloroplast transgenesis.⁴³

453

454 *Quest for alternatives to production of microbial cellulases*

455 According to a National Research Council report of the U.S. National Academies⁴⁴ the
456 chloroplast transgenesis platform has the major advantages of (1) relatively higher
457 heterologous protein production, (2) reducing or preventing of transgene flow via pollen grain
458 transfer in most flowering plants due to maternal inheritance of chloroplast genome, and (3)
459 plastid genome is normally transferred via heterologous recombination allowing the site-
460 specific insertion of transgenes in chloroplast genome, helping with reducing of “unintended
461 phenotypic effects of transgenes”.

462 The nuclear transgenesis presented here and that of chloroplast transgenesis for
463 production of multiple heterologous cellulases in tobacco⁴³ are expected to advance the field of
464 cellulosic biofuels by reducing the costs associated with production of cellulases in microbial
465 systems. This is because plants use the free solar energy for protein production while microbial
466 bioreactors require chemical energy inputs.

467 The research presented here is indeed a step forward in the quest for commercialization
468 of biomass crop-produced heterologous cellulases as an alternative or supplement to current
469 microbial-based cellulase production for cellulosic biofuels.⁴⁵

470

471 **ACKNOWLEDGMENTS**

472 We wish to thank Dr. Henry Daniell of University of Central Florida for comprehensive
473 review of this article. Also, we wish to thank the National Renewable Energy Laboratory
474 (NERL) for availability of E1 and CBH I monoclonal antibodies and purified microbial E1 and
475 CBH I. We thank Dr. K. Danna for the pZM766, Dr. R. Wu for the pDM302, Dr. A. Enyedi for
476 pUC1813 and Dr. R. Amasino for pGreen gene constructs. This study was financially supported
477 by the STTR grant to Edenspace Systems Corp, Consortium for Plant Biotechnology Research
478 (CPBR), the USDA-DOE grant to Iowa State University, Michigan State University Research
479 Excellent Funds (REF), the Corn Marketing Program of Michigan, and the U.S. National Corn
480 Growers' Association.

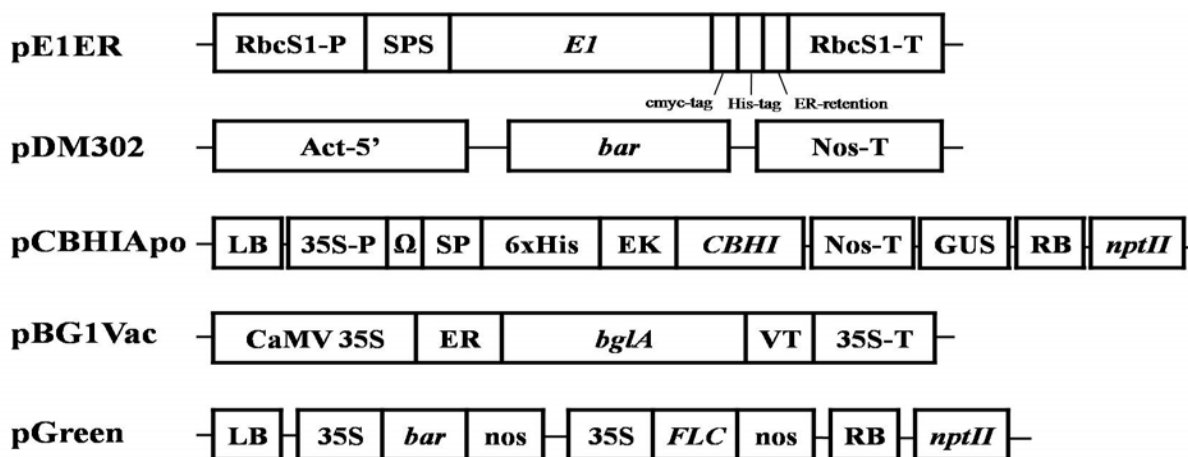
481

482 **REFERENCES**

- 483
- 484 1. Emons AM and Mulder BM, How the deposition of cellulose microfibrils builds cell wall
485 architecture. *Trends in plant science* **5**:35-40 (2000).
 - 486 2. Mei C, Park S-H, Sabzikar R, Callista Ransom CQ and Sticklen M, Green tissue-specific
487 production of a microbial endo-cellulase in maize (*Zea mays* L.) endoplasmic-reticulum
488 and mitochondria converts cellulose into fermentable sugars. John Wiley & Sons, Ltd.,
489 pp. 689-695 (2009).
 - 490 3. Sticklen M, Feedstock genetic engineering for biofuels. *Crop science* **47**:2238-2248
491 (2007).
 - 492 4. Chundawat SP, Vismeh R, Sharma LN, Humpula JF, da Costa Sousa L, Chambliss CK,
493 Jones AD, Balan V and Dale BE, Multifaceted characterization of cell wall
494 decomposition products formed during ammonia fiber expansion (AFEX) and dilute acid
495 based pretreatments. *Bioresour Technol* **101**:8429-8438 (2010).
 - 496 5. Miettinen-Oinonen A, Paloheimo M, Lantto R and Suominen P, Enhanced production of
497 cellobiohydrolases in *Trichoderma reesei* and evaluation of the new preparations in
498 biofinishing of cotton. *Journal of biotechnology* **116**:305-317 (2005).
 - 499 6. Rojas A and Romeu A, A sequence analysis of the beta-glucosidase sub-family B. *FEBS*
500 *letters* **378**:93-97 (1996).
 - 501 7. Murray P, Aro N, Collins C, Grassick A, Penttila M, Saloheimo M and Tuohy M,
502 Expression in *Trichoderma reesei* and characterisation of a thermostable family 3 beta-
503 glucosidase from the moderately thermophilic fungus *Talaromyces emersonii*. *Protein*
504 *expression and purification* **38**:248-257 (2004).
 - 505 8. Fowler T and Brown RD, Jr., The *bgl1* gene encoding extracellular beta-glucosidase from
506 *Trichoderma reesei* is required for rapid induction of the cellulase complex. *Molecular*
507 *microbiology* **6**:3225-3235 (1992).
 - 508 9. Hood EE, Love R, Lane J, Bray J, Clough R, Pappu K, Drees C, Hood KR, Yoon S,
509 Ahmad A and Howard JA, Subcellular targeting is a key condition for high-level
510 accumulation of cellulase protein in transgenic maize seed. *Plant biotechnology journal*
511 **5**:709-719 (2007).
 - 512 10. Vega-Sanchez ME and Ronald PC, Genetic and biotechnological approaches for biofuel
513 crop improvement. *Current Opinion in Biotechnology* **21**:218-224 (2010).
 - 514 11. Chundawat SP, Balan V and Dale BE, High-throughput microplate technique for
515 enzymatic hydrolysis of lignocellulosic biomass. *Biotechnol Bioeng* **99**:1281-1294
516 (2008).
 - 517 12. Chundawat SP, Venkatesh B and Dale BE, Effect of particle size based separation of
518 milled corn stover on AFEX pretreatment and enzymatic digestibility. *Biotechnol Bioeng*
519 **96**:219-231 (2007).
 - 520 13. Tucker MP, Mohagheghi A, Grohmann K and Himmel ME, Ultra-Thermostable
521 Cellulases From *Acidothermus cellulolyticus*: Comparison of Temperature Optima with
522 Previously Reported Cellulases. *Nat Biotech* **7**:817-820 (1989).
 - 523 14. Mei C, Park SH, Sabzikar R, Qi C and Sticklen M, Green tissue-specific production of a
524 microbial endo-cellulase in maize (*Zea mays* L.) endoplasmic-reticulum and
525 mitochondria converts cellulose into fermentable sugars. *J Chem Technol Biotechnol*
526 **84**:689-696 (2008).

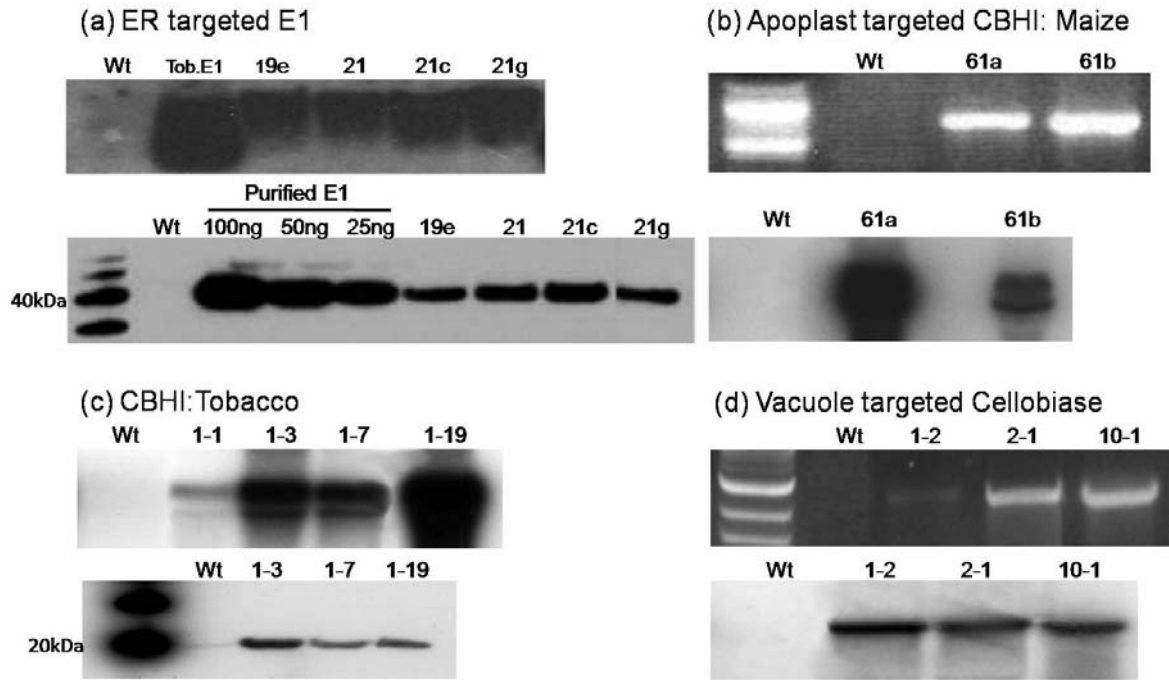
- 527 15. McElroy D, Zhang W, Cao J and Wu R, Isolation of an efficient actin promoter for use in
528 rice transformation. *The Plant cell* **2**:163-171 (1990).
- 529 16. Klarskov K, Piens K, Stahlberg J, Hoj PB, Beeumen JV and Claeysens M,
530 Cellobiohydrolase I from *Trichoderma reesei*: identification of an active-site nucleophile
531 and additional information on sequence including the glycosylation pattern of the core
532 protein. *Carbohydr Res* **304**:143-154 (1997).
- 533 17. Yao JQ, Genetic transformation of tobacco with a beta-glucosidase gene to induce
534 constitutive systemic acquired resistance against tobacco mosaic virus. PhD Dissertation
535 Western Michigan University, Kalamazoo, MI (2004).
- 536 18. Lin LL, Rumbak E, Zappe H, Thomson JA and Woods DR, Cloning, sequencing and
537 analysis of expression of a *Butyrivibrio fibrisolvens* gene encoding a beta-glucosidase.
538 *Journal of general microbiology* **136**:1567-1576 (1990).
- 539 19. Hellens RP, Edwards EA, Leyland NR, Bean S and Mullineaux PM, pGreen: a versatile
540 and flexible binary Ti vector for *Agrobacterium*-mediated plant transformation. *Plant*
541 *molecular biology* **42**:819-832 (2000).
- 542 20. Biswas GCG, Ransom C and Sticklen M, Expression of biologically active *Acidothermus*
543 *cellulolyticus* endoglucanase in transgenic maize plants. *Plant Science* **171**:617-623
544 (2006).
- 545 21. Bradford MM, A rapid and sensitive method for the quantitation of microgram quantities
546 of protein utilizing the principle of protein-dye binding. *Anal Biochem* **72**:248-254
547 (1976).
- 548 22. Gao D, Chundawat SP, Krishnan C, Balan V and Dale BE, Mixture optimization of six
549 core glycosyl hydrolases for maximizing saccharification of ammonia fiber expansion
550 (AFEX) pretreated corn stover. *Bioresour Technol* **101**:2770-2781.
- 551 23. Cai YJ, Chapman SJ, Buswell JA and Chang S-t, Production and Distribution of
552 Endoglucanase, Cellobiohydrolase, and beta -Glucosidase Components of the
553 Cellulolytic System of *Volvariella volvacea*, the Edible Straw Mushroom. *Appl Environ*
554 *Microbiol* **65**:553-559 (1999).
- 555 24. Reggi S, Marchetti S, Patti T, De Amicis F, Cariati R, Bembi B and Fogher C,
556 Recombinant human acid beta-glucosidase stored in tobacco seed is stable, active and
557 taken up by human fibroblasts. *Plant molecular biology* **57**:101-113 (2005).
- 558 25. Kiran NS, Polanska L, Fohlerova R, Mazura P, Valkova M, Smeral M, Zouhar J,
559 Malbeck J, Dobrev PI, Machackova I and Brzobohaty B, Ectopic over-expression of the
560 maize {beta}-glucosidase Zm-p60.1 perturbs cytokinin homeostasis in transgenic
561 tobacco. *J Exp Bot* **57**:985-996 (2006).
- 562 26. Sakon J, Adney WS, Himmel ME, Thomas SR and Karplus PA, Crystal structure of
563 thermostable family 5 endocellulase E1 from *Acidothermus cellulolyticus* in complex
564 with cellotetraose. *Biochemistry* **35**:10648-10660 (1996).
- 565 27. Wrobel RL, GR OB and Boston RS, Comparative analysis of BiP gene expression in
566 maize endosperm. *Gene* **204**:105-113 (1997).
- 567 28. Sticklen MB, Expediting the biofuels agenda via genetic manipulations of cellulosic
568 bioenergy crops. *Biofuels, Bioproducts and Biorefining* **3**:448-455 (2009).
- 569 29. Randall JJ, Sutton DW, Hanson SF and Kemp JD, BiP and zein binding domains within
570 the delta zein protein. *Planta* **221**:656-666 (2005).
- 571 30. Wang L, Zhang Y and Gao P, A novel function for the cellulose binding module of
572 cellobiohydrolase I. *Science in China* **51**:620-629 (2008).

- 573 31. Claeysens M, van Tilbeurgh H, Kamerling JP, Berg J, Vrsanska M and Biely P, Studies
574 of the cellulolytic system of the filamentous fungus *Trichoderma reesei* QM 9414.
575 Substrate specificity and transfer activity of endoglucanase I. The Biochemical journal
576 **270**:251-256 (1990).
- 577 32. Durand H, Clanet M and Tiraby G, Genetic improvement of *Trichoderma reesei* for large
578 scale cellulase production. Enzyme and microbial technology **10**:341-346 (1988).
- 579 33. Huber DJ and Nevins DJ, Exoglucanases from *Zea mays* L. seedlings: their role in β -D-
580 glucan hydrolysis and their potential role in extension growth. Planta **155**:467-472
581 (1982).
- 582 34. Hatfield R and Nevis DJ, Purification and properties of an endoglucanase isolated from
583 the cell walls of *Zea mays* seedlings. Carbohydrate Research **148**:265-278 (1986).
- 584 35. Chinedu SN, Nwinyi CO and Okochi VI, Properties of endoglucanase of *Penicillium*
585 *chrysogenum* PCL501. Australian Journal of Basic and Applied Sciences **2**:738-746
586 (2008).
- 587 36. Shieh MW and Cosgrove DJ, Expansins. Journal of plant research **111**:149-157 (1998).
- 588 37. Li Y, Darley CP, Ongaro V, Fleming A, Schipper O, Baldauf SL and McQueen-Mason
589 SJ, Plant expansins are a complex multigene family with an ancient evolutionary origin.
590 Plant physiology **128**:854-864 (2002).
- 591 38. Cosgrove DJ, Li LC, Cho HT, Hoffmann-Benning S, Moore RC and Blecker D, The
592 growing world of expansins. Plant & cell physiology **43**:1436-1444 (2002).
- 593 39. Brotman Y, Briff E, Viterbo A and Chet I, Role of swollenin, an expansin-like protein
594 from *Trichoderma*, in plant root colonization. Plant physiology **147**:779-789 (2008).
- 595 40. Saloheimo M, Paloheimo M, Hakola S, Pere J, Swanson B, Nyssonen E, Bhatia A,
596 Ward M and Penttila M, Swollenin, a *Trichoderma reesei* protein with sequence
597 similarity to the plant expansins, exhibits disruption activity on cellulosic materials.
598 European journal of biochemistry / FEBS **269**:4202-4211 (2002).
- 599 41. Doi RH and Kosugi A, Cellulosomes: plant-cell-wall-degrading enzyme complexes. Nat
600 Rev Microbiol **2**:541-551 (2004).
- 601 42. Riedel K and Bronnenmeier K, Intramolecular synergism in an engineered exo-endo-1,4-
602 beta-glucanase fusion protein. Molecular microbiology **28**:767-775 (1998).
- 603 43. Verma D, Kanagaraj A, Jin S, Singh ND, Kolattukudy PE and Daniell H, Chloroplast-
604 derived enzyme cocktails hydrolyse lignocellulosic biomass and release fermentable
605 sugars. Plant Biotechnol J **8**:332-350 (2010).
- 606 44. Kirk TK, Carlson JE, Ellstrand N, Kapuscinski AR, Lumpkin TA, Magnus DC, Nester
607 EW, Peloquin JJ, Snow AA, Sticklen M and Turner PE, Biological confinement of
608 genetically engineered organisms. National research council of the national academies,
609 Washington, DC, pp. 79-81 (2004).
- 610 45. Sticklen M, Is Large-Scale Production of Biofuel Possible? . Bioscience
611 <http://www.actionbioscience.org/newfrontiers/sticklen.html> (2010).
- 612 46. Klarskov K, Piens K, Stahlberg J, H PB, Van Beeumen J and Claeysens M,
613 Cellobiohydrolase I from *Trichoderma reesei*: Identification of an active-site nucleophile
614 and additional information on sequence including the glycosylation pattern of the core
615 protein. Carbohydrate Research **304**:143-154 (1997).
- 616
617

618
619

620 **Figure 1.** Schematic drawing of the plasmid vectors *E1*, *CBH I* and cellobiase (*bgIA*). Plasmids
 621 include pE1ER: Plasmid containing the *A. cellulolyticus* *E1*¹³ targeted into ER regulated by
 622 green tissue specific rubisco promoter; pDM302: plasmid containing the *bar* selectable marker
 623 gene regulated by rice actin promoter and introns; pCBH-Iapo: Plasmid containing the *T. reesei*
 624 *CBH I*⁴⁶ targeted into apoplast, and six histidine tags were included to purify the protein to send
 625 to our industry partner; pBG1Vac: Plasmid containing the *Butyrivibrio fibrisolvens* cellobiase¹⁸
 626 targeted into vacuole; and pGreen¹⁹: plasmid containing the *bar* and the FLOWERING LOCUS
 627 C (*FLC*) genes, each regulated by 35S promoter.

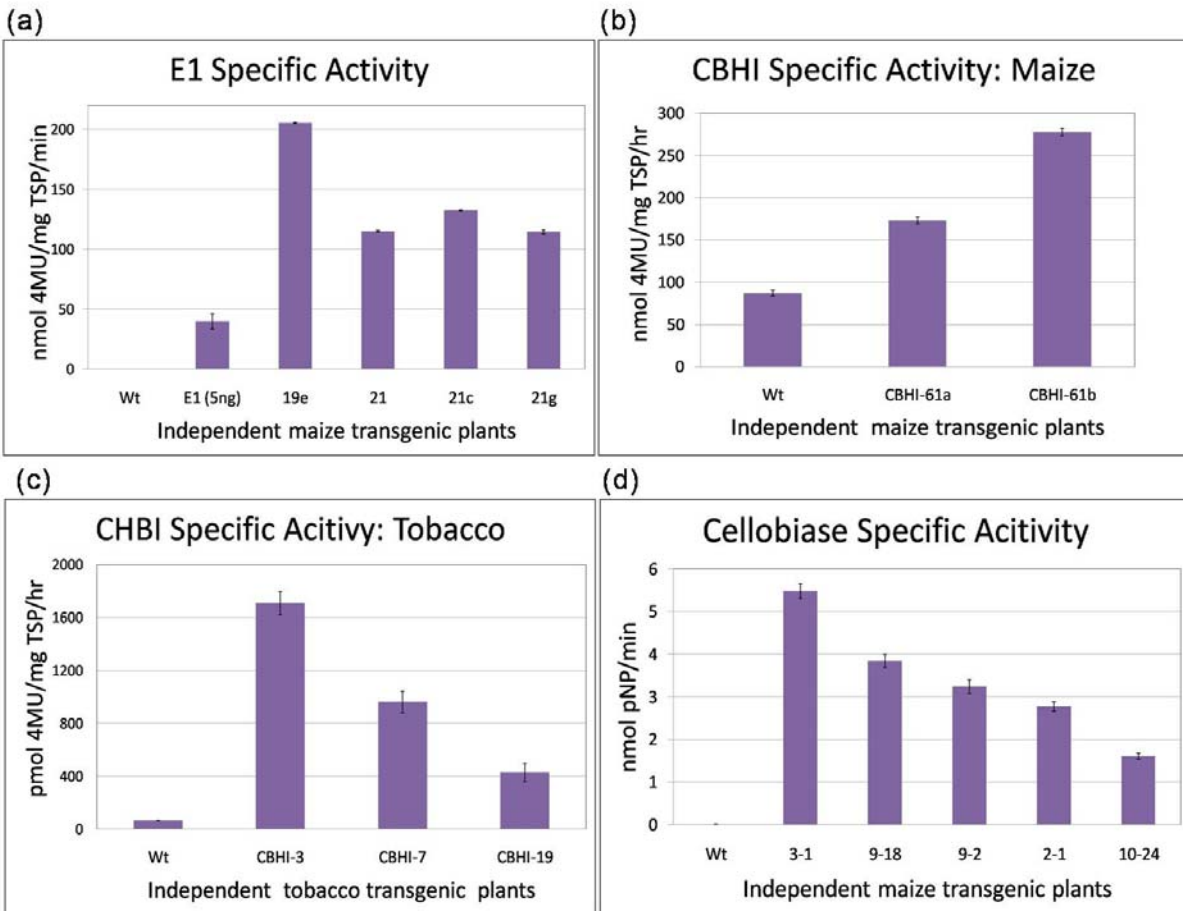
628



629

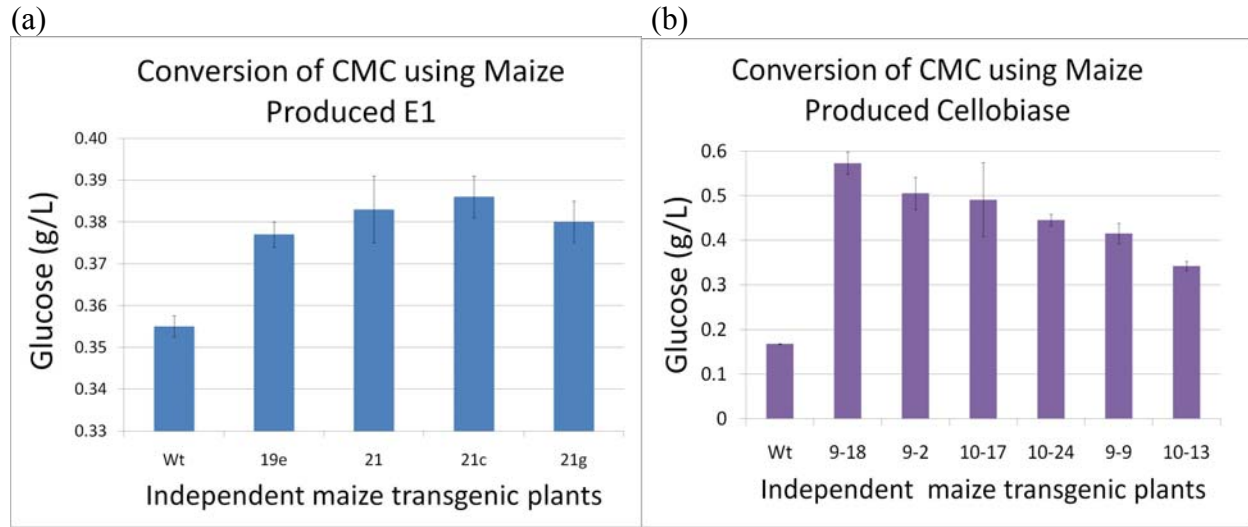
630

631 **Figure 2.** Molecular analyses of E1, CBH I and cellobiase. In all experiments, Wt means wild-
 632 type untransformed control plant leaf. (a) produced E1 Northern blot analysis (top. Tob. E1; E1
 633 heterologous tobacco) and Western blot analysis (bottom) with three different purified E1
 634 concentrations (100ng, 50ng, 25ng) as compared to the heterologous E1. (b) CBH I PCR
 635 analysis (top) and Northern blot analysis (bottom). (c) Tobacco heterologous CBH I Northern
 636 blot analysis (top) and Western blot analysis with 6xhistidine antibody (bottom). (d) cellobiase
 637 PCR analysis (top) and Northern blot analysis (bottom).

638
639

640 **Figure 3.** Heterologous E1, CBH I and cellobiase enzymatic activity assays. (a) Corn
 641 heterologous E1 activity. (b) Corn heterologous CBH I activity. (c) Tobacco heterologous CBH I
 642 activity. (d) Corn heterologous cellobiase activity. TSP means plant total soluble protein or crude
 643 protein extract. Mean \pm standard deviation ($P < 0.05$, $n = 3$).

644



645

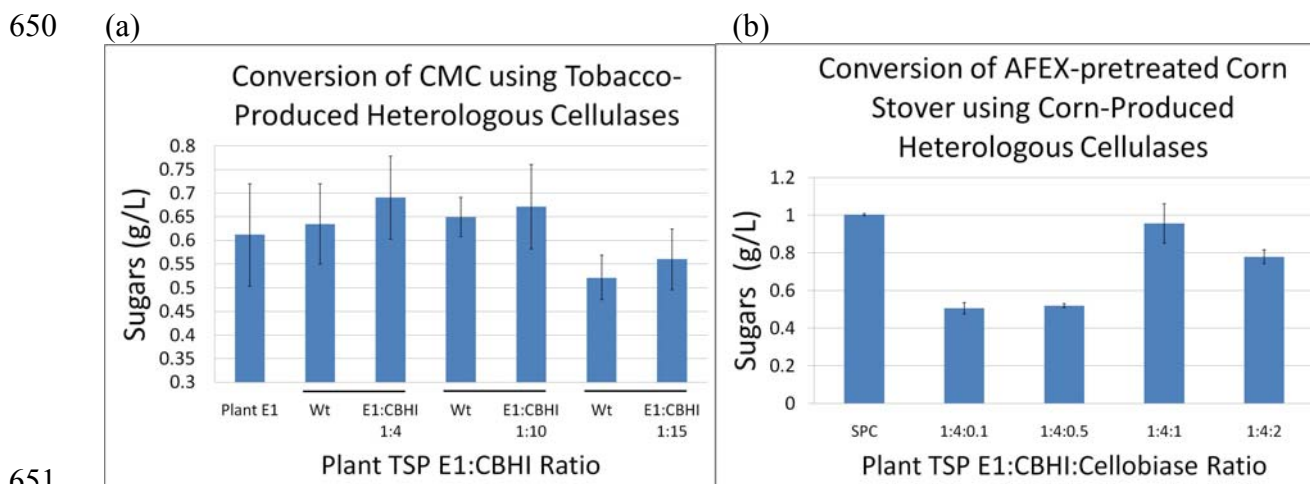
646

647

648

649

Figure 4. Glucose conversion assays of heterologous E1 using CMC (a) and cellobiase using cellobiose (b) as substrate. Mean \pm standard deviation ($P < 0.05$, $n = 3$).
 Note: Figure 4b is a modified version of Figure 5 of a previous article.¹⁰



651
652
653 **Figure 5.** Heterologous multicellulase ratio optimization. (a) E1 and CBH I ratio optimization
654 using CMC substrate incubated at 50 °C and 90 rpm shaking for 72 h. In this graph, plant E1
655 means tobacco-produced heterologous E1 used as positive control. Commercial Novozyme™
656 188 (*A. niger* cellobiase) was added to heterologous E1 or E1:CBH I crude protein mixtures
657 because accumulation of cellobiose inhibits the conversion of CMC into fermentable sugars; (b)
658 SCP means commercial Spezyme CP (a mixture of endo and exo-glucanase) mixed with
659 commercial β -glucosidase (Novozyme™ 188). The E1:CBH I:Cellobiase ratio optimization was
660 performed via DNS assay using AFEX-pretreated corn stover representing 1% glucan as
661 described in the methods section

662 **Table 1.** Estimation of heterologous cellulase productions in dry mature corn stover versus corn
 663 silage.
 664

Heterologous Cellulase	Transgenic lines	% cellulase in crude protein extract	Approximate Heterologous Cellulases (g) / ton dry mature corn stover	Approximate Heterologous Cellulases (g) / ton corn silage
E1	5a	2.0	400	752
	19e	0.2	33	75.2
	21	0.2	33	75.2
	21c	0.3	67	112.8
	21g	0.7	133	263.2
Cellobiase	3-1	3.11	622	1165.6
	9-18	2.2	436	827.2
	9-2	1.8	368	676.8
	2-1	1.6	314	601.6
	10-24	0.9	182	338.4

665